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	(	Quality Control Form						
WELDER/WELDING OPERATOR QUALIFICATION RECORD								
CERTIFICATE No.								
Welder's Name:								
Welder Identification Number	er:							
Qualified date:							PHOTO	
Applicable code:								
Specification No:								
TEST CONDITION								
Used WPS No:								
Base material welded:								
Welding process:								
Others			Manual Machine Semi auto Automatic				Automatic	
Variables				Tested Coupon		Range Qualified		
Pipe outside diameter:				1 core coupon	Times			
Base metal thickness:								
Weld deposit thickness for each process:								
Welding position:								
Backing				With	Without	1	N/A	
P-No (or Groups):								
Filler metal spec. /F-No./Classification:								
Filler metal size / brand								
Progression(uphill/downhill):				Uphi	ll Do	wnhill		
Welding current type/polarity:				-1	•			
Shielding gas:								
GMAW transfer mode:								
NON-DESTRUCIVE & DESTRUCIVE TEST RESULT								
TYPE OF TEST RESULT REPORT No.								
Visual test:		112501				-		
Radiographic test:								
Fracture test:								
Macro test:								
Coupon no.								
We certify that the statements in this record are correct and that the test coupons were prepared, Welded, and tested in accordance with the requirements of the application code and project specification.								
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PREPARED BY: WELDIND ENGINEER NAM		NAME/S	AME/SIGN:		DATE:			
CHECKED BY: QA/QC MANAGER NA		NAME/S	NAME/SIGN:		DATE:			
APPROVED BY: COMPANY NA		NAME/S	NAME/SIGN:		DATE:			