

	POCEDURE QUALIFICATION RECORD	
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WPS NO:	PQR NO:
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TENSILE TEST									
Identification	Thickness or Diameter(mm)	Width(mm)	Area <i>mm²</i>	Yield Strength	Ultimate Load, N	Tensile Strength (<i>N / mm²</i>)	Fracture Location	Elog. %	Red of Area

BEND TESTS			
Type	Mandrel Diameter(mm)	Angle of Bend	Test Result

CHARPY "V" NOTCH IMPACT TESTS (Joules)									
Location	Test Temperature:					Lateral Expansion			
	Size (mm):								
	WM	FL	FL+2mm						

WELD METALLOGRAPHY	Ferrite Measurement FN

HARNESS TEST					
Line	Base Metal 1	H.A.Z 1	Weld Metal	H.A.Z 2	Base Metal 2

PREPARED BY: WELDIND ENGINEER	NAME/SIGN:	DATE:
CHECKED BY: QA/QC MANAGER	NAME/SIGN:	DATE:
APPROVED BY: COMPANY	NAME/SIGN:	DATE: